

### ALL-PURPOSE LIGHT STYRENE FREE PUTTY

#### DEFINITION

All-purpose lightweight polyester styrene free putty. Its creamy texture, easy mixing and application, allows the putty to be used as a bodyfiller and as a finishing stopper, with a fine and tack free. It's excellent sanding properties, reduces time and increases efficiency and therefore allows the repair to be completed easier. It has good adhesion to sheet.

#### PHYSICAL CHARACTERISTICS

<b>Nature:</b>	Unsaturated polyester
<b>Colour:</b>	Light green
<b>Specific weight:</b>	1,0 kg/l at 20°C
<b>VOC:</b>	24 g/l Mixing Application

#### AUXILIARY PRODUCTS




Hardener PBO

#### SUITABLE SURFACES




It may be applied on steel, aluminium, galvanised and polyester surfaces.  
When maximum protection is required apply on epoxy primer.  
Do not apply on thermoplastic finishes and Wash Primers.




#### SURFACE PREPARATION

- 1 - Identify surface.
- 2 - Process:




PROCESS		Steel	Aluminium	Galvanised	Polyester UP-GFK
	P80	✓	✓	✓	✓
	P150	✓	✓	✓	✓
	DA93	✓	✓	✓	✓

### 1 - APPLICATION

	 WEIGHT	 100	
10°C	100:3	9'	30'
20°C		5'	25'
30°C		4'	15'

 TIME
5 min
 DISTANCE
80 cm
 MAX. T
80°C

### 2 - SANDING

	 ORBIT	SPOT REPAIR	LARGE SURFACES REPAIR
	INITIAL	7 - 5 mm	P120/150
	FINAL	5 - 3 mm	P220
			P180
			P240

### REMARKS

Do not add more hardener than specified. Mix thoroughly.  
It must be isolated before applying finish coating.  
Polyester putties will not harden at temperatures under +5°C.

### EQUIPMENT CLEANING

Clean putty knives with a cleaning thinner before the product hardens.

### SAFETY

Follow instructions of product label. For more information check the Safety Data Sheets.  
Compliant with the National Statutory Regulation for Health and Safety at Work and Waste Disposal.

### STORAGE

Store the product in a ventilated place far from direct exposure to sunlight. Keep between +5°C and +30°C.

### GUARANTEE

In unopened original packaging, one year from manufacturing date.

#### SUGGESTION:

Its long pot life allows increased working time and finishing on large surface areas and repairs.

For any technical information contact with our Customer Attention Service or our Technical Department.  
ROBERLO SA declines any responsibility due to an incorrect use of the product.